Part Archiving/Deletion System
User Manual

Part Archiving System

Contents

Part Archiving System Overview

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Old part numbers in Manman are one of the primary drains on
your system's performance. Because deleting an item master record
requires you to first purge all of the part's records in other
datasets and Omar, trying to keep your system clean from old
parts can be a difficult and time consuming task.

The Part Archiving system helps you manage deleting old parts
from your system. It contains the following features:

1)   Will delete an item master record and all of the parts
     entries in other data sets in the data base (bills of material,
     routings, extended description, etc). The program will look
     for and deletes part number entries in over 20 different
     datasets.

2)   You have the option of retaining the deleted item master record,
     bill of material and routing in an archive data base. A list
     command is included which allows you to view the item master,
     bill of material and routing in the archive data base.

3)   An archived part, bill of material, and routing can be easily
     recovered from the archive data base and moved back into Manman.

4)   Integrity is built in to prevent parts with inventory or
     orders from being deleted.

5)   Parts may be deleted based on 'date of last transaction' and
     include additional selection options by class code, buyer code,
     and others.

6)   A 'simulation' option will allow you to review a report of what
     parts will be deleted prior to doing so.

7)   An exclusion table allows you to enter part numbers, class
     codes, buyer codes, and source codes for parts that should
     never be deleted.

8)   A 'Delete a Part in all Datasets' command is included which will
     allow the user to key in a single part number, and perform all
     of the delete functions normally handled by DE,200, DE,500,
     MA,170, DE,160, DE,100, etc.

New Features of Release 4.0

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Master Routing Part Number integrity

The MG,UT,170 mass part number archiving utility has had
additional logic added to it to prevent archiving a part
that is used as a master routing part number of another
part.

New Features of Release 3.5

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New Archived Part List Capability

The LI,171 List a Parts Archived Records command, has two
new list options.

List an archived part's where used (MG,LI,202 format)
List an archived part's cost fields (MG,LI,101 format)

New Features of Release 3.0

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Archived Part Search Capability

The LI,171 List a Parts Archived Records command, now
supports the ability to enter a '?' to the PART NUMBER
prompt and allows the user to search on the either the
archived parts number, parts description, or both. The
program UT,171, maintain part exclusion table, has a new
option added with creates the part search file.

New Features of Release 2.5

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Component Where-used Safety Valve

An option to exclude parts that are used as components
in a bill of material has been added to the UT,170 Part
Deletion Utility. The active/inactive part prompt has
two new options:

INACTIVE PART AND WHERE USED OPTION:
1.   DELETE ACTIVE AND INACTIVE PARTS
2.   DELETE INACTIVE PARTS ONLY
3.   DELETE ACTIVE AND INACTIVE PARTS
THAT ARE NOT COMPONENTS IN A BOM
4.   DELETE INACTIVE PARTS THAT ARE NOT COMPONENTS IN A BOM
OPTION(1)? 3

By selecting options 3 or 4, then the part will not
be deleted if it is an active component in a bill of material.

The option to skip over parts that are used as components
in bills of material is also included in UT,172

New Features of Release 2.0
_____

Unlimited Number of Parts can be Entered

The restriction on the number of part numbers which can be
entered into the UT,170 or UT,172 part deletion programs
has been removed.

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Archive Data Bases
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The archive data bases reside in a group on the system that
is prefixed with a "B". So, if your production Manufacturing
data base resides in the MDATABAS group, the corresponding archive
database will reside in the BDATABAS group.

Production Data Base   Archive Data Base

MANDB.MDATABxx   MANDB.BDATABxx

Because the Archive data bases MANDB and PURDB are identical

in format to the regular MANDB and PURDB, accessing the data in the Archive data base with your report writer (Quiz or UDMS) is simplified.   You do not need a special dictionary to access the archive information.

After you enter your report writer enter two file equations, to point to the BDATABxx groups instead of the MDATABxx and PDATABxx groups.   An example of this is illustrated below:

```
:QUIZ

 Q U I Z   (7.29.C8)       Level 999
 Copyright 1997 COGNOS INCORPORATED

 > :FILE MANDB.MDATABAS=MANDB.BDATABAS
 > ACCESS IM
 > etc....
```

LI,171 List an Archived Part

This command is to list either the item master record, extended
description, bill of material, and routing records of an
archived part.

Prompts

```
LIST AN ARCHIVED PART'S:
1.   ITEM MASTER RECORD AND EXTENDED DESCRIPTION
2.   BILL OF MATERIAL
3.   WHERE USED
4.   ROUTING
5.   ITEM MASTER COST FIELDS
OPTION(1)?
```
Choose option number 1 to view the item master record and
extended description in an MG,LI,100 format. Choose option
number 2, to list the bill of material of the part in an
MG,LI,200 format. Choose option number 3, to list a where
used on the component in MG,LI,202 format. Choose option
number for to list the routing records for the part in
MG,LI,500 format. Option number 5, will list the cost fields
of the archived part in MG,LI,101 format.

Displays output options.
```
OPTION (3)?
```

If you selected list option 1,3,4 or 5, the following
prompt appears:

```
 ARCHIVED PART NUMBER?
```

 The archived part number information is displayed.

If you selected list option 2, the prompts for MG,LI,200 appear
and you are prompted for:

```
 ARCHIVED ASSEMBLY PART NUMBER?
```

 The archived bill of material is displayed.

Files Accessed

MANDB.BDATABxx
```
 IM       Item master file
 EXTDFIL  Extended Description File
 PSF      Product structure file
 RTFIL    Routing file
```

UT,170 Part Deletion/Archiving Utility by Date of Last Transaction

This command is to delete a group of item master records, and all
of the part's entries in other datasets within the Manman data base.
The primary selection criteria is by 'date of last transaction' on
the item master record. This will choose item master records that
were added before and have a date of last transaction prior to the
date that you enter. You also have options to select only a series
of class codes, buyer codes, source codes, and part numbers.

In addition, the system contains an exclusion table that is
maintained by UT,171. Within this table you may enter a group
of parts, class codes, buyer codes, and source codes relating to
part numbers that you never would care to delete.

In order to retain data base integrity, there are a number of
circumstances where a part number will not be deleted. They are
listed in the 'Part Archiving criteria' section below.

It is also recommended that if you will be using this utility
to purge a large number of part numbers, that you schedule
MG,UT,800 to run after UT,170 is finished to rebuild your
sorted parts list file.

You must have created the MANDB.BDATABxx data base prior
to using this command.

Prompts

Displays output options.
OPTION (3)?

LATEST ITEM MASTER 'DATE OF LAST TRANSACTION'?

The program will select item master records whose date of last
transaction and date added are before the date you enter.

UPDATE OPTION:
1.   SIMULATION RUN - DO NOT UPDATE
2.   UPDATE RUN - DELETE PARTS, DO NOT ARCHIVE
3.   UPDATE RUN - DELETE AND ARCHIVE PARTS
OPTION(1)?

If you select option number 1, a report of all of the part numbers
selected will be created. If a part number can not be deleted (see
reasons below), then a message will be displayed on the report.
If you select option 2, the report will be created and the selected
part will be deleted from the data base. If you select option 3,
the report will be created, the part will be deleted from the
Manman data base, and the item master record, bill of material,
routing, and extended description records will be retained in
the Archive data base MANDB.BDATABxx.

```
INACTIVE PART OPTION:
1.   DELETE ACTIVE AND INACTIVE PARTS
2.   DELETE INACTIVE PARTS ONLY
3.   DELETE ACTIVE AND INACTIVE PARTS
        THAT ARE NOT COMPONENTS IN A BOM
4.   DELETE INACTIVE PARTS THAT ARE NOT COMPONENTS IN A BOM
OPTION(3)?
```

If you would only like to delete item master records that have
been flagged as inactive, enter a 2 or 4. If you would
like to insure that the parts you delete are not active
components in a bill of material, use options 3 or 4.

```
SELECTION OPTIONS:
1.   SELECT ALL RECORDS LESS THAN DATE OF LAST TRANSACTION
2.   ENTER A SELECTED BUYER CODE(S)
3.   ENTER A SELECTED CLASS CODE(S)
4.   ENTER A SELECTED PART NUMBER(S)
OPTION(1)?
```

To select all records, enter '1'. To select item masters that
match a group of buyer codes enter '2'. To select item masters
that match a group of class codes enter '3'. To enter a series
of part numbers to select, enter '4'.

```
Option 2:
 BUYER CODE?
 Enter a selected buyer code from the item master record.

Option 3:
 CLASS CODE GROUP(1)?
 Enter the class group group (1,2,3 or 4) you will be
 entering class codes for.
 CLASS CODE?
 Enter the class code from the item master record to select.

Option 4:
 PART NUMBER?
 Enter the part numbers you wish to select
```

If you selected option 1 (all records), the following
prompt will appear:

```
THERE ARE xxxx PARTS THAT WILL BE DELETED - CONTINUE(N)?
```

You will need to respond with a "Y" to continue with the
deletion/archiving process.

A message will appear with the total number of item master
records selected. A second message will appear with the
total number of item master records that will be deleted
based on the Archiving criteria below.

Special Considerations

If you will be using inactive part option 3 or 4 whereby
you skip over parts that are used as components in bills of
material, please be aware of the following consideration.
If you are processing a large number of parts and run the
program in 'simulation mode' and 'update mode', you may
notice that the update mode will actually delete more parts
then listed on the simulation mode. The reason for this is
that when you are in update mode, you are continually
deleting bills of material of obsolete parts. So the
number of bills of material on the system are dynamically
decreasing. When the program deletes a part late in the
process, the part may have been used as a component of a
bill of material previously, but no longer is because that
bill was on an obsolete part the was deleted a few seconds
previously. So there are more where-used relationships
when you begin the program, and less where-used relationships
toward the end of the program.

Files Accessed

<u>MANDB</u>
```
 ASSEMB   Assembly master file  - record deleted
 EXTDFIL  Extended Description file - record deleted
 IM       Item master file - record deleted
 INVFIL   Inventory Location file - record deleted
 INTFIL   Intransit inventory file
 MRPPLAN  MRP planned order file - record deleted
 MPSPLAN  MPS planned order file - record deleted
 NCFIL    MRP Net change file - record deleted
 ODF      Order Demand file   - record deleted
 OWOF     Open Work Order file
 POFIL    Purchase Order Detail file
 PSF      Product structure file  - record deleted
 RTFIL    Routing file  - record deleted
 WOSHT    Work Order Allocation File
```

<u>PHYDB</u>
```
 PHWART   Wip physical inventory file
 PHYPART  Phyiscal inventory file
```

<u>RESDB</u>
```
 FAMLNK   Family link file - record deleted
 BORFIL   Bill of resources file - record deleted
 ECOREC   Engineering change order file - record deleted
```

<u>PURDB</u>
```
 POFIL    Purchase Order Detail file
 RCHSFIL  Receipt History file - record deleted
 VNCRFIL  Vendor Cross Reference file - record deleted
```

<u>ARMDB</u>

```
BLDFIL  Build schedule file
PNWFIL  Work Area file - record deleted
RPSHFIL Repetitive shortage file
PULLFIL Pull ticket file

ZPRTMAS Serviceman part master file
```

Report Format

```
Part number
Part number's description (DESC - IM)
Date of Last Transaction (DLT - IM)
```

Part Archiving Criteria

In order to retain the integrity of the data base, there are a
number of conditions that a part number will not be deleted.
Primarily, they are if the part has inventory, or the part
appears on a work order, purchase order, or build schedule.
We recommend that you run MG,UT,300 and MG,UT,400 to remove
old work orders and purchase orders prior to running the
Part number Archiving utility UT,170.

Specifically, the conditions for not allowing a Archiving are:
1) Non-zero value in INVQTY of INVFIL
2) Non-zero value in QOH of IM
3) Part appears in WOINO field of OWOF
4) Part appears in the work order allocation file (SHTPN of WOSHT)
5) Part appears on a purchase order (POPN of POFIL)
6) Part appears in the build schedule, pull list, or repetitive
 shortage file.
7) The part is referenced as a master routing part number for
another part number.

UT,171 Update Exclusion Table and Part Search Files

The Part Archiving System maintains a table that allows the user
to enter part numbers that you do not wish to ever delete. You
may also enter a series of parts that you do not wish to delete
by putting an entry in the table for a selected class code,
buyer code, or source code.

The part Archiving utility UT,170 looks at this table to see
if the part number, or parts characteristics matches one of the
entries in this table, and will exclude it from the process
accordingly.

This command is also used to create the Archived Parts Search
File. It is recommended that you create the Archived Parts
Search file on a periodic basis.

You must have created the MANDB.BDATABxx data base prior
to using this command.

Prompts

```
1.   UPDATE PART EXCLUSION TABLE
2.   GENERATE PART SEARCH FILE FOR ARCHIVED PARTS
OPTION?
```

Enter a 1 to maintain the Part Number exclusion table. Enter
a 2 to create the part search file.

If you enter a '1', the following prompts appear:

```
ENTER EXCLUSIONS FOR:
1.   SELECTED PART NUMBERS
2.   SELECTED CLASS CODES
3.   SELECTED BUYER CODES
4.   SELECTED SOURCE CODES
5.   LIST CURRENT EXCLUSIONS
OPTION(1)? 1
```

Select options 1,2,3, or 4 to add and delete entries to the
exclusion table. To list the entries currently in the
exclusion table, enter a '5'.

```
Option 1:
 PART NUMBER?
 Enter the part numbers you wish to select


Option 2:
```

```
CLASS CODE GROUP(1)?
Enter the class group group (1,2,3 or 4) you will be
entering class codes for.
CLASS CODE?
Enter the class code from the item master record to select.


Option 3:
 BUYER CODE?
 Enter a selected buyer code from the item master record.


Option 4:
 SOURCE CODE?
 Enter a selected source code from the item master record.



If you enter a '2', the following prompts appear:

SELECT SEARCH FIELD(S):
   1.  PART NUMBER SEARCH
   2.  PART DESCRIPTION SEARCH
   3.  PART NUMBER AND PART DESCRIPTION SEARCH
 OPTION?
 You have up to 16 positions that you can use for your search
 file.  You can assign all of the 16 keys to the part number
 field by selecting option 1.  You can assign all of the 16
 keys to the description field by selecting option 2.  You can
 split the 16 keys between the part number and the description
 by entering option 3.

NUMBER OF KEYS TO USE FOR PART NUMBER SEARCH (1-15) (CR=6)?
This prompt will appear if you select option 1 or 3.

NUMBER OF KEYS TO USE FOR PART DESCRIPTION SEARCH (1-10) (CR=10)?
This prompt will appear if you select option 2 or 3.
```

Files Accessed

```
IDLFIL    Exclusion file  (updated)
IDLSRCH   Part Search File (created)
IM        Item master file
```

UT,172 Delete/Archive a Part in All Datasets

This command is to delete a single item master record, and all of the
other part's entries in other datasets within the Manman data base.
The logic contained in UT,172 is identical to thath of UT,170, but
is designed to perform the Archiving of a single part number. The
advantage of the UT,172 command is that if you wish to delete a part
number, you do not have to perform several delete transactions
(DE,200 - DE,500 - MA,170 - DE,100 - etc) all of the logic is
encompassed in UT,172.

In addition, the UT,172 program adheres to the entries in the
part Archiving exclusion table (UT,171). This prevents your users
from using this command to delete groups of parts that should not
be touched.

In order to retain data base integrity, there are a number of
circumstances where a part number will not be deleted. They are
listed in the 'part Archiving criteria' section below.

It is recommended that you schedule MG,UT,800 at least once each week
to keep your sorted parts list file refreshed.

You must have created the MANDB.BDATABxx data base prior
to using this command.

Prompts

Displays output options.
OPTION (3)?

UPDATE AND WHERE USED OPTION:
1.   DELETE PARTS AND ARCHIVE
2.   DELETE PART DO NOT ARCHIVE
3.   DELETE AND ARCHIVE PARTS ENTERED THAT ARE NOT COMPONENTS IN A BOM
4.   DELETE PARTS ENTERED THAT ARE NOT COMPONENTS IN A BOM - DO NOT
ARCHIVE
OPTION(3)?

If you wish to retain the part, bill of material, and routing in
the archive data base, choose option 1 or 3. If you wish to
add a check to insure that the part is not used as a component
within a bill of material, choose options 3 or 4.

PART NUMBER?

Enter the part number to delete. You will be reprompted for
a series of part numbers. When finished, press return to begin
the Archiving process.

A message will appear with the total number of item master
records deleted based on the Archiving criteria below.

Files Accessed

MANDB
 ASSEMB   Assembly master file - record deleted
 EXTDFIL Extended Description file - record deleted
 IM   Item master file - record deleted
 INVFIL   Inventory Location file - record deleted
 INTFIL   Intransit inventory file
 MRPPLAN MRP planned order file - record deleted
 MPSPLAN MPS planned order file - record deleted
 NCFIL   MRP Net change file - record deleted
 ODF   Order Demand file   - record deleted
 OWOF   Open Work Order file
 POFIL   Purchase Order Detail file
 PSF   Product structure file - record deleted
 RTFIL   Routing file - record deleted
 WOSHT   Work Order Allocation File

PHYDB
 PHWART   Wip physical inventory file
 PHYPART Phyiscal inventory file

RESDB
 FAMLNK   Family link file - record deleted
 BORFIL   Bill of resources file - record deleted
 ECOREC   Engineering change order file - record deleted

PURDB
 POFIL   Purchase Order Detail file
 RCHSFIL Receipt History file - record deleted
 VNCRFIL Vendor Cross Reference file - record deleted

ARMDB
 BLDFIL   Build schedule file
 PNWFIL   Work Area file - record deleted
 RPSHFIL Repetitive shortage file
 PULLFIL Pull ticket file

 ZPRTMAS Serviceman part master file

Part Archiving Criteria

In order to retain the integrity of the data base, there are a
number of conditions that a part number will not be deleted.
Primarily, they are if the part has inventory, or the part
appears on a work order, purchase order, or build schedule.

We recommend that you run MG,UT,300 and MG,UT,400 to remove
old work orders and purchase orders prior to running the
Part number Archiving utility UT,170.

Specifically, the conditions for not allowing a Archiving are:
1) Non-zero value in INVQTY of INVFIL
2) Non-zero value in QOH of IM
3) Part appears in WOINO field of OWOF
4) Part appears in the work order allocation file (SHTPN of WOSHT)
5) Part appears on a purchase order (POPN of POFIL)
6) Part appears in the build schedule, pull list, or repetitive
 shortage file.

UT,173 Restore an Archived Part

This command is to copy an archived part from the archive data base back to the Manman manufacturing data base. The parts item master record, extended description, bill of material, and routing records are restored.

Prompts

```
Displays output options.
OPTION (3)?
```

```
PART NUMBER TO COPY FROM ARCHIVE? 315117-1              *
```

Enter 1 or more part numbers to copy from the archive data base. Press return when you are finished entering part numbers.

In case one of the part numbers you are copying from the archive system, happens to be resident in Manman, the following prompt will appear:

```
*** WARNING THIS PART NUMBER RESIDES IN THE MANMAN DATA BASE ***
DO YOU WISH TO CONTINUE UPDATING FROM THE ARCHIVE DATA BASE (N)?
```

If you respond 'y' to the prompt, the records from the Manman data base will be deleted, and the archive records will be copied.

At the conclusion of updating, and report is created which lists the parts copied, and the number of data base records updated is displayed

Files Accessed

MANDB
```
 IM      Item master file - record added
 EXTDFIL Extended Description File  - record added
 PSF     Product structure file - record added
 RTFIL   Routing file - record added
```

```
COMMAND (TEST,MG, O)? L,171                                            *


List an archived part                        (v2.01)


LIST AN ARCHIVED PART'S:
1. ITEM MASTER RECORD AND EXTENDED DESCRIPTION
2. BILL OF MATERIAL
3. ROUTING
OPTION(1)? 1



ENTER DESIRED OUTPUT OPTION:
  O. LINE PRINTER
  1. TERMINAL, 132 COLUMNS
  2. ENTER LOGICAL DEVICE/DISC FILE, 132 COLUMNS
  3. TERMINAL
OPTION (3)?


ARCHIVED PART NUMBER? 315118-1             *

  CP NCO1O  M2A.150 60.00X 96.00     (EA)     SOURCE: M     REV:

PART NUMBER: 315118-1           SOURCE CODE: M  ABC CODE: C  DATE: 06/07/01
DESCRIPTION: CP NCO1O  M2A.150 60.00X 96.00       STATUS:  PERM  REVISION:
CLASS CODES:  GROUP 1:    1  GROUP 2:  925   GROUP 3: 7877  GROUP 4:   310
=================================ARCHIVED=====================================
QUANTITY ON HAND:              .OOO ! ORDER POLICY CODE:              3
UNIT OF MEASURE:                EA ! DATE PART ADDED:          06/26/96
PURCHASING UNIT OF MEASURE:     EA ! ACTIVE/INACTIVE STATUS:       ACTIVE
  CONVERSION FACTOR:        1.00000 ! DATE ACTIVATED:           99/99/99
PRIME INVENTORY LOCATION:   11      !
G/L ACCT NO: BFG                    ! ORDER POINT/SAFETY STOCK:       .OO
COST CENTER:                      O ! ECONOMIC ORDER QUANTITY:       1.00
FINAL LABOR HOURS:           .OOOO ! AVERAGE ORDER QUANTITY:        1.00
DATE OF LAST TRANSACTION:   12/15/98 ! SHRINKAGE PERCENTAGE:          .OOO
DATE OF LAST CYCLE COUNT:   10/10/99* ! PAN SIZE:                    40.00
LAST 120 DAYS USAGE:              O ! NUMBER OF DAYS SUPPLY:            O
LAST  12 MONTHS USAGE:            O !
DRAWING NUMBER: 6O.37X 96.37        ! COMMODITY CODE:
MASTER ROUTING NO:                  ! WEIGHT:             36.265480 LB
PRIME VENDOR CODE:                  ! PURCHASE REQUISITION STATUS:
BUYER/PLANNER CODE:              N ! SUPPLEMENTARY UNIT PROMPT:       NO
CONSUMABLE PART:                NO !
=================================ARCHIVED=====================================
CONTINUE (Y/N)? E    *

ARCHIVED PART NUMBER? E                 *
```

```
COMMAND (IA,MG,60)? U,170                                        *

Part Number Deletion Utility           (v2.01)

ENTER DESIRED OUTPUT OPTION:
  0. LINE PRINTER
  1. TERMINAL, 132 COLUMNS
  2. ENTER LOGICAL DEVICE/DISC FILE, 132 COLUMNS
OPTION (0)? 0
OUTPUT PRIORITY? 1
NUMBER OF COPIES?

DISTRIBUTE TO?                                              *
                             *

LATEST ITEM MASTER 'DATE OF LAST TRANSACTION'? 1/1/92  *

UPDATE OPTION:
1.   SIMULATION RUN - DO NOT UPDATE
2.   UPDATE RUN - DELETE PARTS, DO NOT ARCHIVE
3.   UPDATE RUN - DELETE AND ARCHIVE PARTS
OPTION(1)? 1

INACTIVE PART OPTION:
1.   DELETE ACTIVE AND INACTIVE PARTS
2.   DELETE INACTIVE PARTS ONLY
OPTION(1)? 1

SELECTION OPTIONS:
  1. SELECT ALL RECORDS LESS THAN DATE OF LAST TRANSACTION
  2. ENTER A SELECTED BUYER CODE(S)
  3. ENTER A SELECTED CLASS CODE(S)
  4. ENTER A SELECTED PART NUMBER(S)
OPTION(1)? 1

GATHERING DATA...
RECORDS SELECTED:    418
CHECKING FOR WHICH PARTS COULD BE DELETED...

TOTAL PARTS THAT WOULD HAVE BEEN DELETED:   417

LATEST ITEM MASTER 'DATE OF LAST TRANSACTION'? E       *


COMMAND (IA,MG,60)? E                                       *
```

```
PART NUMBER        DESCRIPTION              DATE LAST TRANS
-----------        -----------              ---------------
X6949              NGA-100-PA               04/01/91
X8000              PTW-50 2X2 50 P/C        11/11/91
X8001              PTW-25 2X4 25 P/C        11/11/91

TOTAL PARTS THAT WOULD HAVE BEEN DELETED:   418
LATEST ITEM MASTER 'DATE OF LAST TRANSACTION'? E        *
```

```
COMMAND (IA,MG,60)? UT,171                                    *

Maintain Part Deletion Exception table          (v1.01)

ENTER EXCLUSIONS FOR:
1.    SELECTED PART NUMBERS
2.    SELECTED CLASS CODES
3.    SELECTED BUYER CODES
4.    SELECTED SOURCE CODES
5.    LIST CURRENT EXCLUSIONS
OPTION(1)? 1

PART NUMBER? X8OO1              *

PTW-25 2X4 25 P/C
** RECORD ADDED **
PART NUMBER? E                 *
```

```
***********************************************************************
*                                                                     *
*        Example of deleting single parts with MG,UT,172              *
*                                                                     *
***********************************************************************


COMMAND (TEST,MG, O)? U,172                                        *

Delete a Part from all files              (v2.01)


SAVE DELETED PARTS ON ARCHIVE DATA BASE (Y)? Y *


PART NUMBER? 315109-1              *

PART NUMBER (C/R TO CONTINUE)? 315110-1            *

PART NUMBER (C/R TO CONTINUE)? 315111-1           *

PART NUMBER (C/R TO CONTINUE)?                    *

     3 RECORDS SELECTED FOR DELETION CONTINUE, Y/N? Y *
PROCESSING: 315109-1
PROCESSING: 315110-1
THIS PART IS IN THE WORK ORDER FILE OWOF
 THIS PART IS IN THE INTRANSIT FILE INTFIL
 THIS PART IS NON-ZERO IN THE INVFIL
**PART HAS A POSITIVE BALANCE ON HAND**

PROCESSING: 315111-1

TOTAL PARTS DELETED:    2

SAVE DELETED PARTS ON ARCHIVE DATA BASE (Y)? E *


COMMAND (TEST,MG, O)? E
```

```
COMMAND (TEST,MG, O)? U,173                                     *


Restore an Archived Part                  (v2.01)


ENTER DESIRED OUTPUT OPTION:
  O. LINE PRINTER
  1. TERMINAL, 132 COLUMNS
  2. ENTER LOGICAL DEVICE/DISC FILE, 132 COLUMNS
  3. TERMINAL
OPTION (3)? 3


PART NUMBER TO COPY FROM ARCHIVE? 315117-1            *

PART NUMBER TO COPY FROM ARCHIVE (C/R TO CONTINUE)?            *




THU, JUN  7, 2001,  5:06 PM    ARCHIVED PART NUMBERS COPIED REPORT    PAGE:  1
                               ==================================

315117-1          CP NC010  F2A.150 60.00X 96.00 M

IM      RECORDS ADDED:     1   IM      RECORDS DELETED:     O
PSF     RECORDS ADDED:     2   PSF     RECORDS DELETED:     O
RTFIL   RECORDS ADDED:     8   RTFIL   RECORDS DELETED:     O
EXTDFIL RECORDS ADDED:     1   EXTDFIL RECORDS DELETED:     O


PART NUMBER TO COPY FROM ARCHIVE? E              *
```